

PROMASTER

SPECIAL EFFECTS PAINTS
Solvent-based product, Flat finish

Description:

PROMASTER is a high quality acrylic based paint formulated to give a multi color effect of Granite or Marble. Suitable for interior and exterior use for most kinds of surfaces.

This product conforms to company specification No.51810 as per ministerial decree No. 181/1996

Features:

- Attractive & Unique finish
- High resistance to scratching
- Maximum washability
- Excellent resistance to dirt and dust

Physical Properties:

Color	Multicolored	
Appearance	Opaque	
Gloss	Matt	
Solid Content by volume	25% ±2	
Specific Gravity	1 ± 0.1	
Thinning	Ready to use	
Theoretical Spreading Rate	4 - 5 Sqm/Kg/Coat <i>(The Actual coverage depends on substrate nature and preparation & method of application)</i>	
Average Dry Film Thickness	60-70 µm	
Drying Time	Touch Dry:	60 minutes
	Re-Coat:	Minimum 2-4 Hours
	Full Curing:	24 Hours
	<i>When relative humidity is higher than 50%, double the required time. Drying times listed may vary depending on temperature, humidity, film build, color, and air movement.</i>	

Application Conditions:

Temperature: 10 to 30°C (ideal 20°C ± 5°C). Relative humidity: Ideal between 15 and 55%, maximum 85%. Maintain these conditions during the application and the following 24 hours. Low temperature, high humidity, thick films, or poor ventilation extend drying time.

Surface Preparation:

Surface must be clean and dry. Remove all loose, peeling paint, dirt, grease, and any other surface contaminants.

Application Procedure:

The product is ready to use. No thinning is required.

Shake gently before opening the can. DO NOT STIR the product.

Apply by airless spray only. Nozzle head 2-2.5 mm with rectangular shape. Use the cross-lap method of application. Spraying with the applying gun perpendicularly to the surface, recommended distance from the surface is 30-40 cm.

It is recommended to apply an undercoat with the same base color to decrease the amount needed to achieve the desired hiding.

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Application Tools:

Spray Gun

Conventional or Airless spray

Airless Spray Guide:

Nozzle tip: 2-2.5 mm

Spray Angle: 20° - 60°

Nozzle Pressure: 140 – 190 kg/cm² (2100 psi)

Recommended Application System:

Product	New Substrates Interior	Old Enamel Paint Substrates	Old Emulsion paint Substrates	Ceramic	Unpainted metal
PROTALL 1620					1
MAXISEAL 1000	1		1		
MAXIFLEX 700	2				
FANTASIA 450		1			1-2
PROTALL EXTRA 808	1-2	1	1	1-2	
PROMASTER	1-2	1-2	1-2	1-2	1-2

Number of Coats

Shelf Life & Storage Conditions:

Keep in a dry and ventilated area, between 10 and 30°C away from direct sunlight, heat sources or freezing temperatures.

Under such conditions, unopened containers may be stored up to 12 months from manufacturing date.

Disposal:

Consult your municipality to dispose of residues according to environmental regulations. Excess Paint should never be spilled in water sewers. At all-time local environmental laws and regulations should be maintained.

Health & Safety Precautions:

Please observe the precautionary notice displayed on the container. Use under well-ventilated conditions wearing suitable protective clothes. Sanding and grinding dusts may be harmful if inhaled.

FIRST AID TREATMENT:

In case of breathing difficulties move to open air for minimum 10 minutes. If swallowed, call a Poison Control Centre or doctor immediately. In case of skin contact wash with water and soap. In case of eye contact, wash thoroughly with plenty of water and seek medical attention.